

## INSTRUCTIONS FOR USING FLARING AND SWAGING TOOL.

70053

### FLARING

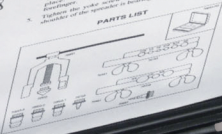
1. Make sure the flaring cone is correctly attached to the yoke screw.
2. Insert an evenly cut piece of tubing into the corresponding slot of the yoke. Be sure that it is slightly above the top of the die.
3. Rotate the yoke until the tubing is in the center. Then, rotate the yoke until the yoke screw is almost in the center. Then, rotate the yoke until the yoke screw is almost in the center.
4. Tighten the yoke screw until the pressure die spreads on the tubing. Then, rotate the yoke until the yoke screw is almost in the center. Then, rotate the yoke until the yoke screw is almost in the center.

### SWAGING

1. Remove yoke cover and install the pressure die according to the yoke screw. Then, rotate the yoke until the yoke screw is almost in the center. Then, rotate the yoke until the yoke screw is almost in the center.
2. Insert an evenly cut piece of tubing into the corresponding slot of the yoke. Be sure that it is slightly above the top of the die.
3. Rotate the yoke until the tubing is in the center. Then, rotate the yoke until the yoke screw is almost in the center. Then, rotate the yoke until the yoke screw is almost in the center.
4. Tighten the yoke screw until the pressure die spreads on the tubing. Then, rotate the yoke until the yoke screw is almost in the center. Then, rotate the yoke until the yoke screw is almost in the center.

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### PARTS LIST



**Mastercool.**